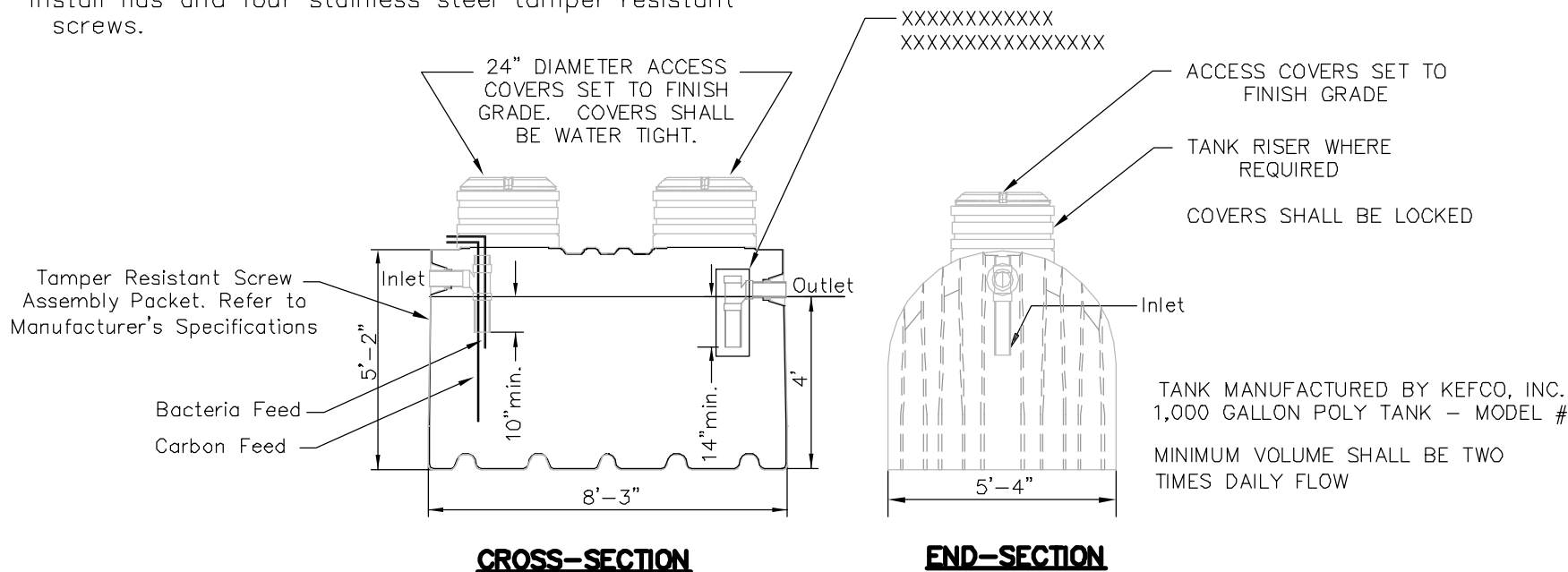


TEE & ACCESS COVER INSTALLATION INSTRUCTIONS:

1. Trim flash from part.
2. Drill out inlet/outlet tubulations with 5.0" hole saw.
3. Router manway openings to inside diameter of 20" using Sii router collar and splash guard as guide.
4. Install inlet and outlet tee assemblies in bottom of tank.
5. Clean debris from tank.
6. Install tamper resistant screw assembly to outside of tank in depth of rib right beside Sii logo.
7. Install lids and four stainless steel tamper resistant screws.



TYPICAL 1,000 GALLON OAR TANK ANAEROBIC DENITRIFICATION

SCALE: 1/4" = 1'0"

Environmental Operating Systems, Inc.

230 Jones Road (508) 495-3300 (PHONE)
Falmouth, MA 02540 (508) 540-2224 (FAX)

OAR SYSTEM DETAILS

SCALE:	AS SHOWN	DATE:	SEP. 29, 2002
DRAWN:	LJC	DWG. NO.:	A2484 3 of 5